



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T101308
Job Sheet 169711



Part No: RB T101308

Job Qty: 3 ea

Part Name: Screw Set, Jack



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/19/17

Job Tracking No:

Due Date: 3/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Helikorea (CHELI06)

282-16 Daewha-dong Daejeon Daedukgu, , 306-020 Korea ph:011 82 42 633 8900

Note: T101308 REV.E IPP REV:A 17.11.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		3/5/18	0.00	0.00	Purchasing		SP18-01-P
110	Packaging	3 pcs		3/5/18	0.00	0.00	Packaging2		SP18-01-P
120	QC	3 pcs		3/5/18	0.00	0.00	QC6		38
130	Packaging	3 pcs		3/5/18	0.00	0.00	Packaging3 GA		A718-01-12
140	QC21-SA	3 Ea		3/5/18	0.00	0.00	QC21		21

Part Op 100 - ISSUE P/O TO AIRCRAFT HARDWAREACCES: 38720 MANUFACTURE AS PER DWG COF C 15708
Descriptions: REQUIRED

JAN 03 2018

DAS
13
2-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	RB T101308P	3	0	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S030116

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



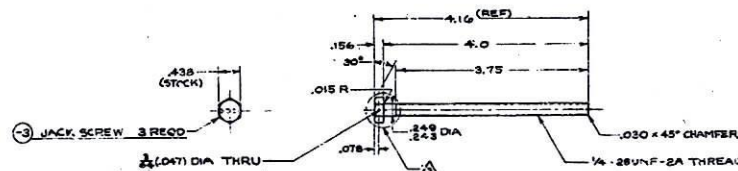
Screw Set, Jack

PART NO: RB T101308
Revision:
Operation: Purchasing
Change No:

Mfg Date: 01/08/18 Job No: 169711
--

Order 2072

PROPERTY RIGHTS NOTICE
THIS DATA IS PROPRIETARY TO BELL HELICOPTER CO. AND IS NOT TO BE REPRODUCED OR USED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM BELL HELICOPTER CO. THIS NOTICE DOES NOT APPLY TO VENDOR PARTS.



T101308 JACK SCREW SET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 169711 MJS
18-01-03

212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365

PROPERTY RIGHTS NOTICE
THIS DATA IS PROPRIETARY TO BELL HELICOPTER CO. AND IS NOT TO BE REPRODUCED OR USED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM BELL HELICOPTER CO. THIS NOTICE DOES NOT APPLY TO VENDOR PARTS.

FOR APPROVED INTERCHANGEABLE
EQUIVALENTS AND SUPERSEDED
PARTS—SEE BMT STANDARD 170-001
SOURCES QUALIFIED AND APPROVED
BY BMT FOR STANDARDS AND MAT-
TERIALS ARE LISTED IN REPORT
289-019-002.

COLUMN	VE	V3	V4	V5	V6	V7	V8
PARAGRAPH	REMARKS	TOOL NO.	OPERATION	PART NO. & NAME	OPERATION	PART NO. & NAME	OF ASSY NO.
I		T101308	REMOVE	204-040-203 QUILL ASSY	FROM	204-040-153 CASE ASSY	204-040-001
II		T101308	REMOVE	204-040-162 COVER ASSY	FROM	204-040-154 CASE ASSY	204-040-001
III		T101308	REMOVE	204-040-208 QUILL ASSY	FROM	204-040-153 CASE ASSY	204-040-010
IV		T101308	REMOVE	204-040-204 ELECT. ASSY	FROM	204-040-153 CASE ASSY	204-040-004
V		T101308	REMOVE	204-040-153 CASE ASSY	FROM	204-040-154 CASE ASSY	204-040-001
VI		T101308	REMOVE	204-040-418 SLEEVE ASSY	FROM	204-040-418 CASE ASSY	204-040-004

REVISIONS	DATE	APPROVAL	REASON
1	10/1/60	W. J. BELL	INITIAL DESIGN TO NEW BLOCKS
2	10/1/60	W. J. BELL	REVISED TO NEW BLOCKS
3	10/1/60	W. J. BELL	REVISED TO NEW BLOCKS
4	10/1/60	W. J. BELL	REVISED TO NEW BLOCKS
5	10/1/60	W. J. BELL	REVISED TO NEW BLOCKS

Ⓔ Ⓐ CADMIUM PLATE PER QQ-P-416 CLASS 2 TYPE II.
Ⓐ LOCKWIRE (3) THREE -3 JACK SCREWS TOGETHER
AND STOCK AS JACK SCREW SET.
Ⓐ TAG WITH PART NUMBER, PER 205 FW 4050.
Ⓐ ALT MATERIALS PER MATL SUB. CHART ES1 OR
MAY BE MADE FROM ANH40A BOLT. WHEN MADE
FROM BOLT, HEAD SHALL BE PER ANH40A
Ⓐ HEAD TREAT TO 125,000 - 145,000 PSI TENSILE
STRENGTH, ROCKWELL R, 57-52
Ⓐ BREAK SHARP EDGES .015 APPROX
NOTES:

204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218
204-040-218	204-040-218	204-040-218	204-040-218	204-040-218	204-040-218

212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365
212-040-365	212-040-365	212-040-365	212-040-365	212-040-365	212-040-365

FILE COPY



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038720

Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76617 USA

PO No: PO038720

PO Date: 1/3/18

Due Date: 1/8/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 03 2018

Ship To:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	RB T100929P			Jacking Screw Set	Firmed	1/8/18	2 Ea	0 Ea	2 Ea	\$75.00/Ea	\$150.00
Line Item Note AS PER DWG RB T100929 REV. C B169712											
2	RB T101308P			Screw Set, Jack	Firmed	1/8/18	4 pcs	0 pcs	4 pcs	\$46.00/pcs	\$184.00
Line Item Note AS PER DWG RB T101308 REV. E B169711											
Grand Total:											\$334.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/3/18 2:56 PM dart.lavoie.chantal

AIRCRAFT HARDWARE & ACCESSORIES

P.O. BOX 14007
FORT WORTH, TX 76117

Invoice Number: 10318
Invoice Date: 1/3/2018
page: 1

VOICE : 817 680-3523
FAX: 817 416-5274

BILL TO:

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7
CANADA

SHIP TO:

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7
CANADA

CUSTOMER ID.	CUSTOMER PO	PAYMENT TERMS.	
DART	38720	NET 30	
Sales Rep ID	Shipping Method	Ship Date	Due Date
	FEDEX	1/3/2018	

Quantity	Item	Description/REF	Unit Price	Amount
2	1	RBT100929 SCREW	\$75.00	\$150.00
4		RBT101308 SCREW	\$46.00	\$184.00

Check/Credit Memo No:

Subtotal	\$334.00
Sales Tax	
Freight	
Total Invoice Amount	\$334.00
Payment/Credit Applied	
Total	\$334.00

SP 18-01-8

AIRCRAFT HARDWARE & ACCES.
P.O. BOX 14007 FT. WORTH TX 76117
Phone: 817-680-3523 FAX- 817-416-5274
e-mail: sales@aircrafthardwareacces.com

Packing Slip

ATTN: Shipping Dept.

Date: 1/3/2018

TO: DART AEROSPACE

1270 ABERDEEN STREET

Hawkesbury ON K6A1K7

Packer # 10318

Cust. PO #: 38720

Qty	Tool #	REF#	Description
2	RBT100929		SCREW
4	RBT101308		SCREW

SP18-01-8.